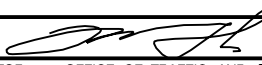


2 - WAY TRI-STUD UPPER ARM

2-WAY LOWER ARM

NOTES:

1. UPPER AND LOWER - ARM SHALL HAVE 17" CENTER-TO-CENTER SIGNAL MOUNTING DIMENSION.
2. UPPER - ARM SHALL HAVE A MINIMUM 1 $\frac{1}{2}$ " OPENING THROUGHOUT FOR EASE OF WIRING AND INSTALLATION.
3. UPPER - ARM ATTACHMENT END SHALL BE SERRATED AND HAVE THREE (3) SIGNAL CENTERING BOSSES EXTENDING $\frac{3}{16}$ " FROM SERRATIONS.
4. UPPER ARM SHALL HAVE SERRATIONS AT SIGNAL ATTACHMENT END AND TOP CENTER OPENING SHALL HAVE 72 TOOTH DESIGN (TO WATCH SIGNAL HEAD).
5. UPPER - ARM SHALL HAVE THREE (3) STAINLESS STEEL STUDS WHICH SHALL BE CAST INTO EACH SIGNAL ATTACHMENT END. THE STUDS SHALL BE $\frac{5}{16}$ " - 18 AND EXTEND 1 $\frac{1}{2}$ " BEYOND THE SERRATION. $\pm \frac{1}{8}$ ".
6. UPPER - ARM SHALL HAVE 3 $\frac{1}{2}$ " CENTER OPENING TO ALLOW FOR WIRE ACCESS.
7. UPPER - ARM CENTER OPENING SHALL HAVE AN INSPECTION COVER THAT IS CAPABLE OF BEING OPENED WITHOUT THE REMOVAL OF ANY SCREWS. THE COVER SHALL ROTATE ABOUT THE AXIS OF ONE END AND SECURED AT THE OTHER END.
8. LOWER - ARM SHALL HAVE HALF CIRCLE SERRATIONS ON BOTTOM FOR TETHER HARDWARE.

SPECIFICATION 814	CATEGORY CODE ITEMS										
APPROVED	 DIRECTOR - OFFICE OF TRAFFIC AND SAFETY										
SHA State Highway Administration	<table> <tr> <td>APPROVAL • SHA REVISIONS</td><td>APPROVAL • FEDERAL HIGHWAY ADMINISTRATION</td></tr> <tr> <td>APPROVAL 10-10-00</td><td>APPROVAL 2-1-01</td></tr> <tr> <td>REVISED 10-1-01</td><td>REVISED</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> </table>	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION	APPROVAL 10-10-00	APPROVAL 2-1-01	REVISED 10-1-01	REVISED	REVISED	REVISED	REVISED	REVISED
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Maryland Department of Transportation
STATE HIGHWAY ADMINISTRATION
 STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES
SIGNAL HEAD MOUNTING DETAILS
SPAN-WIRE, UPPER-ARM, AND
LOWER-ARM ASSEMBLY

STANDARD NO.

MD 814.05